



ARM YOURSELF



iQ SERIES®

THE INDUSTRY'S ONGOING CALL FOR SMARTER FR DESERVES A REVOLUTIONARY RESPONSE. THE BULWARK iQ SERIES. **EVERY IQ GARMENT IS THE** PRODUCT OF A NEW WAY OF THINKING: DESIGN TO SOLVE **REAL WORLD FR PROBLEMS UNCOVERED FROM FIRST-HAND. REAL-WEAR INSIGHTS. THEN EMPLOY THE LATEST SCIENTIFIC ADVANCEMENTS AND FABRIC TECHNOLOGIES TO BRING** THOSE DESIGNS TO LIFE. THE FUTURE OF FR IS HERE. AND IT'S BRIGHTER THAN EVER BEFORE.



iQ SERIES[®] COMFORT COLLECTION.

LET'S BE HONEST, "COMFORT" ISN'T EXACTLY THE FIRST WORD THAT COMES TO MIND WHEN MOST PEOPLE IN THE SAFETY INDUSTRY THINK OF FR. THE IQ SERIES® COMFORT COLLECTION SET OUT TO CHANGE THAT, BY COMBINING REVOLUTIONARY DESIGN FEATURES WITH LIGHTWEIGHT AND BREATHABLE FABRICS, TO MAKE THIS COLLECTION THE MOST COMFORTABLE FR ON THE MARKET. BECAUSE THE JOB ISN'T ALWAYS COMFORTABLE, BUT THAT DOESN'T MEAN YOUR FR WORKWEAR CAN'T BE.



SEE THE SCIENCE: BULWARK.COM/iQSERIES



IQ SERIES LIGHTWEIGHT COMFORT WOVEN SHIRTS





Lightweight and breathable, the iQ Series® Lightweight Comfort Woven Shirts are 4.5 oz. and made exclusively with Nomex® Comfort fabrics by DuPont®. The fabric keeps you cool and comfortable and the shirts come with a side seam gusset, allowing the garment to move with you without riding up, restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT1 and 2112 labels. The men's shirt features larger chest pockets for more storage. The women's shirt features a Napoleon chest pocket for secure storage and the shirt is uniquely designed to fit a women's body.



iQ SERIES® MEN'S LIGHTWEIGHT COMFORT WOVEN SHIRT

QS24 - Men's (Reg) S-6XL. (LN) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with Nomex® Comfort fabrics by DuPont[®]. Flame-resistant, 4.5 oz. (150 g/m²) 93% Nomex / 5% Kevlar® / 2% Carbon

Protection: Arc Rating ATPV 6.1 calories/cm² Colors: Brown (BN), Navy (NV), Royal Blue (RB)





iQ SERIES® WOMEN'S LIGHTWEIGHT COMFORT WOVEN SHIRT

QS23 - Women's (Reg) S-6XL. (LN) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with Nomex® Comfort fabrics by DuPont®. Flame-resistant, 4.5 oz. (150 g/m²) 93% Nomex / 5% Kevlar® / 2% Carbon

Protection: Arc Rating ATPV 6.1 calories/cm²

Colors: Navy (NV), Royal Blue (RB)

FIT CHARTS ON PAGES 30, 31

NV Navy

RB Royal Blue



IQ SERIES LIGHTWEIGHT COMFORT WOVEN SHIRTS

Lightweight and breathable, the iQ Series® Lightweight Comfort Woven shirt is 5.5 oz. and made exclusively with TenCate Evolv™ fabric. It features larger chest pockets for more storage, and full underarm gussets allowing the garment to move with you without riding up, restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT2 and 2112 labels. The iQ Series Women's Lightweight Comfort Woven shirt is uniquely designed to fit a woman's body. The lightweight fabric keeps you cool and comfortable and comes with a side seam gusset and secure storage pockets.



IQ SERIES® MENS LIGHTWEIGHT COMFORT WOVEN SHIRT

QS50 - Men's (Reg) S-6XL. (Long) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with TenCate Evolv™. Flame-resistant, 5.5 oz. (185 g/m²) 50% Aramid / 25% Lyocell / 25% Modacrylic

Protection: Arc Rating ATPV 8.5 calories/cm²

Colors: Dark Grey (DG), Navy (NV)



IQ SERIES® WOMEN'S LIGHTWEIGHT COMFORT WOVEN SHIRT

QS51 - Women's (Reg) XS-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with TenCate Evolv™. Flame-resistant, 5.5 oz. (185 g/m²) 50% Aramid / 25% Lvocell / 25% Modacrylic

Protection: Arc Rating ATPV 8.5 calories/cm²

Colors: Dark Grey (DG), Navy (NV)



IQ SERIES® MEN'S LIGHTWEIGHT COMFORT WOVEN SHIRT

QS52 - Men's (Reg) S-6XL. (Long) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with TenCate Evolv™. Flame-resistant, 5.5 oz. (185 g/m²) 41% Modacrylic / 35% Cellulosic / 24% Aramid

Protection: Arc Rating ATPV 8.5 calories/cm²

Colors: Light Blue (LB), Khaki (KH)

FIT CHARTS ON PAGES 30, 31







IQ SERIES WOMEN'S LIGHTWEIGHT COMFORT WOVEN SHIRT

The iQ Series® Women's Lightweight Comfort Woven shirt is lightweight and breathable and uniquely designed to fit a woman's body. The shirt is 5.5 oz. and is made exclusively with TenCate Evolv™ fabric. It features a napoleon chest pocket for secure storage, full underarm gussets allowing the garment to move with you without riding up and restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT2 and 2112 labels.



ig series MEN'S MIDWEIGHT COMFORT WOVEN SHIRT

Lightweight and breathable, the iQ Series® Men's Midweight Comfort Woven Shirt is 6 oz. and made exclusively with Nomex® Comfort fabrics by DuPont®. It features larger chest pockets for more storage and full underarm gussets allowing the garment to move with you without riding up, restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT1 and 2112 labels.



iQ SERIES® MEN'S MIDWEIGHT COMFORT WOVEN SHIRT

QS26 - Men's (Reg) S-6XL. (Long) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with Nomex® Comfort fabrics by DuPont®. Flame-resistant, 6 oz. (200 g/m²) 93% Nomex / 5% Kevlar®/ 2% Carbon

Protection: Arc Rating ATPV 7.6 calories/cm²

Colors: Navy (NV), Royal Blue (RB)



WOMEN'S MIDWEIGHT COMFORT **WOVEN SHIRT**

Lightweight and breathable, the iQ Series® Women's Midweight Comfort Woven Shirt is 6 oz. and made exclusively with Nomex® Comfort fabrics by DuPont®. The shirt is uniquely designed to fit a women's body. The fabric keeps you cool and comfortable and comes with a side seam gusset, allowing the garment to move with you without riding up, restricting your movement or coming untucked. Protection level is easily visible on the sleeve with exterior CAT1 and 2112 labels. Napoleon chest pocket provides secure storage.



IQ SERIES® WOMEN'S MIDWEIGHT COMFORT WOVEN SHIRT

QS25 - Women's (Reg) XS-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with Nomex® Comfort fabrics by DuPont®. Flame-resistant, 6 oz. (200 g/m²) 93% Nomex / 5% Kevlar®/ 2% Carbon

Protection: Arc Rating ATPV 7.6 calories/cm²

Colors: Navy (NV), Royal Blue (RB)

FIT CHARTS ON PAGES 30, 31







IQ SERIES MEN'S COMFORT WOVEN SHIRTS

Lightweight and breathable, Bulwark's long sleeve patch pocket and concealed pocket shirts are made exclusively from Westex G2™ fabrics by Milliken®. With stretch woven mobility panels on the back and full underarm gussets, this shirt is built to move with you without coming untucked, riding up, or restricting your movement. The napoleon chest pocket zips securely closed to store items of value. Protection level is clearly indicated with exterior CAT2 & 2112 labels easily visible on the sleeve.

IQ SERIES WOMEN'S COMFORT WOVEN SHIRTS

The newest advance in women's FR workwear. Workwear that's actually designed for a woman's body. Made exclusively from Westex G2™ fabrics by Milliken®, this FR button-front shirt features woven mobility panels across the back and full underarm gussets for increased movement and comfort. Princess seaming gives this shirt a uniquely feminine fit and shape, with hidden pockets on each sleeve and exterior CAT2 & 2112 labels clearly visible.



IQ SERIES® MEN'S COMFORT WOVEN PATCH POCKET SHIRT

QS32 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

Napoleon pocket and two classic patch pockets on the chest provide roomy storage.

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 6.5 oz. (220 g/m²) 88% Cotton / 12% Nylon

Protection: Arc Rating ATPV 9.1 calories/cm²

Colors: Charcoal (CH), Dark Blue (DB), Light Tan (LT)

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IQ SERIES® MEN'S COMFORT WOVEN CONCEALED POCKET SHIRT

QS22 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

Napoleon chest pocket. A double pen/tool pocket provides additional storage for all your must-haves.

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 6.5 oz. (220 g/m²) 88% Cotton / 12% Nylon

Protection: Arc Rating ATPV 9.1 calories/cm²

Colors: Charcoal (CH), Dark Blue (DB), Light Tan (LT)

IQ SERIES® WOMEN'S COMFORT WOVEN SHIRT

QS33 - Women's (Reg) XS-2XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 6.5 oz. (220 g/m²) 88% Cotton / 12% Nylon

Protection: Arc Rating ATPV 9.1 calories/cm²

Colors: Charcoal (CH), Dark Blue (DB), Light Tan (LT)

FIT CHARTS ON PAGES 30, 31

CH Charcoal DB Dark Blue

LT Light Tan





FIT CHART ON PAGE 31

BK Black	BL Blue	CH Charcoal
DB Dark Blue	KH Khaki	RD Red

Dark Blue (DB), Khaki (KH), Red (RD)

FR PERFORMANCE TO KEEP YOU COOL WHEN THE TEMPS SOAR

IQ SERIES MEN'S COMFORT KNIT POLOS

A comfortable, casual polo shirt made for FR compliance. Believe it. The iQ Series Polo shirts are available in both short and long sleeve variations, so you can enjoy the lightweight, moisture-wicking material all year round. Underarm gussets allow you to reach, without your shirt coming untucked, while hidden ribbing in the cuffs keeps long sleeves in place. The zipper placket gives these shirts a contemporary and stylish look with CAT2 and 2112 labels easily visible on the sleeve.

IQ SERIES MEN'S COMFORT PLUS KNIT HENLEY

The iQ Series Comfort Plus Knit Henleys are the next-generation of FR workwear. The lightweight, moisture-wicking material is the first of its kind—available exclusively with Westex G2 fabrics by Milliken. Underarm gussets allow you to stretch and reach, without your shirt riding up, while ribbing in the cuffs keeps your sleeves securely in place. The 4-button placket and contrast stitching give this henley a contemporary and stylish look, with the FR protection you expect from Bulwark—with CAT2 and 2112 labels easily visible on the sleeve.





IQ SERIES® MEN'S COMFORT KNIT LONG SLEEVE POLO

QT12 - Men's (Reg) S-4XL. (Long) Ł-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)



IQ SERIES® MEN'S COMFORT KNIT SHORT SLEEVE POLO

QT10 - Men's (Reg) S-4XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)

Not intended to be worn as a single layer.

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IQ SERIES® MEN'S COMFORT PLUS KNIT LONG SLEEVE HENLEY

QT40 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

Set-in sleeves.

Fabric: Exclusively with Westex G2[™] fabrics by Milliken*. Flame-resistant, 7.5 oz. (255 g/m²) 70% Cotton / 30% Polyester

Protection: Arc Rating E_{RT} 12 calories/cm²

Colors: Charcoal (CH), Khaki (KH)

All product on spread | Imported of Fabric Made in U.S.A.

IQ SERIES WOMEN'S COMFORT KNIT POLO

Revolutionary FR workwear designed for women's bodies. The QT15 polo is designed for fit and comfort, with FR compliance, of course. The 4-button placket allows you to button all the way up for maximum safety, or unbutton when you're out of the line of fire. Shirring at the back of this shirt, with a two-ply yoke creates a feminine silhouette, and the concealed rib knit cuffs stay in place all day long.

IQ SERIES WOMEN'S COMFORT KNIT TEE

The work tee that fits and feels like your favorite weekend tee shirt with all the FR protection your workday requires. Moisture-wicking, breathable fabric keeps you cool and comfortable, while full underarm gussets and concealed rib knit cuffs allow you to move freely throughout the day. Uniquely feminine features, like a fishtail hem and rib knit collar make this a flattering improvement upon your everyday workwear.







IQ SERIES® WOMEN'S COMFORT KNIT POLO WITH 4-BUTTON PLACKET

QT15 - Women's (Reg) XS-2XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm² **Colors:** Black (BKB), Blue (BLB), Charcoal (CH),

Dark Blue (DB), Khaki (KH), Red (RD)



IQ SERIES® WOMEN'S COMFORT KNIT TEE

QT31 - Women's (Reg) XS-2XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken[®]. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm² **Colors:** Charcoal (CH), Dark Blue (DB), Khaki (KH)

FIT CHARTS ON PAGES 30, 31 | All product on spread: Imported of Fabric Made in U.S.A.

BK Black BL Blue CH Charcoal DB Dark Blue KH Khaki RD Red

IQ SERIES MEN'S COMFORT KNIT TEE

Total visibility meets pure agility. Moisture-wicking and breathable, made exclusively with innovative Westex G2™ fabrics by Milliken®, this NFPA® 2112 compliant FR tee features hi-vis striping on top of the solid orange enhanced vis base. Rib knit collar and cuffs stay in place without rolling, and full underarm gussets make bending, stretching and reaching easy and comfortable.

IQ SERIES MEN'S COMFORT KNIT T-SHIRTS

Your everyday t-shirt, reinvented for work. The iQ Series® Comfort Knit T-Shirt is available in both short and long sleeve variations, so you can enjoy the lightweight, moisture-wicking material all year round. Underarm gussets allow you to reach, without your shirt coming untucked, while hidden ribbing in the cuffs keeps long sleeves in place. Contrast stitching gives these shirts a contemporary and stylish look, while a concealed chest pocket with pencil stall provides safe storage. Protection level is clearly marked with CAT2 and 2112 labels easily visible on the sleeve.





IQ SERIES® MEN'S COMFORT KNIT TEE WITH REFLECTIVE TRIM

QT34 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

360° visibility with front and back 2" flame-resistant silver segmented heat seal reflective striping.

Fabric: Exclusively with Westex G2[™] fabrics by Milliken[®]. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm² CSA 296-15 Class 2 Level 2 Compliant

Color: Orange (OR)

Stocked in Canada only.



IQ SERIES® MEN'S COMFORT KNIT SHORT SLEEVE T-SHIRT

QT30 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)

Not intended to be worn as a single layer.

★ HW ★

IQ SERIES® MEN'S COMFORT KNIT LONG SLEEVE T-SHIRT

QT32 - Men's (Reg) S-4XL. (Long) L-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 5.3 oz. (180 g/m²) 69% Cotton / 25% Polyester / 6% Polyoxadiazole

Protection: Arc Rating ATPV 8.2 calories/cm²

Colors: Black (BK), Blue (BL), Charcoal (CH), Dark Blue (DB), Khaki (KH), Red (RD)



Let our work pant do a little more of the lifting. The Bulwark® iQ Series Lightweight Comfort Pant is stylishly designed to keep you cool and in command all day long. This modern, straight-fit jean style work pant features a one-piece waistband with wide belt loops and a right front belt extension loop. Scoop front pockets, patch pocket hip pockets, a double utility pocket on the right side plus a cargo pocket with snap closure on left gives you a leg up on your storage needs. Double articulated knees and a full crotch gusset help make bending a breeze.







IQ SERIES® MEN'S LIGHTWEIGHT COMFORT PANT

QP14 - Men's (Reg) 28-36, 38-56 Even. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) 65% Cotton / 35% Polyester Ripstop Twill

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Black (BK), Navy (NV)



IQ SERIES® WOMEN'S LIGHTWEIGHT COMFORT PANT

QP15 - Women's 0-24 Even. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken[®]. Flame-resistant, 6.9 oz. (235 g/m²) 65% Cotton / 35% Polyester Ripstop Twill

Protection: Arc Rating ATPV 9.0 calories/cm²

Color: Navy (NV)



MOBILITY

INNOVATION FOR GREATER RANGE OF MOTION.

THE IQ SERIES® MOBILITY COLLECTION IS BULWARK INNOVATION IN ACTION. WE STUDIED THE WAY YOU MOVE, REACH, BEND AND LIFT TO CREATE AN ALL NEW LINE OF FR WORKWEAR THAT NOT ONLY KEEPS YOU PROTECTED FROM THERMAL HAZARDS, BUT MAKES YOUR WORKDAY A LITTLE EASIER, TOO. WITH GUSSETS AND PLEATS IN ALL THE RIGHT PLACES, GARMENTS IN THE MOBILITY COLLECTION WON'T RIDE UP OR RESTRICT YOUR RANGE OF MOTION. SO YOU CAN GO ABOUT YOUR WORK WITH COMPLETE COMFORT AND COMPLIANCE.



SEE THE SCIENCE: BULWARK.COM/iQSERIES



G SERIES® MEN'S LIGHTWEIGHT MOBILITY COVERALL

The iQ Series® Men's Lightweight Mobility Coverall was built for comfort and functionality. The 4.5 oz. fabric with CAT1 protection feels light and smooth. This premium coverall features special design features in the lower torso that gives the wearer room to squat. It also features a patent pending sleeve pleat that allows the arm full range of motion and the mobility design gives plenty of room for movement. The full design comes together to help you move, bend and work in comfort.







io series Men's & Women's Mobility Coverall

The iQ Series® Mobility Coverall was built for comfort. The 5.5 oz. fabric with CAT2 protection feels light and smooth. The mobility design gives plenty of room for movement. This premium coverall features a patent pending sleeve pleat giving the arm full range of motion. Special design features in the lower torso give the wearer room to squat. The full design comes together to help you move, bend and work in comfort.





ig series Men's MIDWEIGHT MOBILITY COVERALL

The iQ Series® Men's Midweight Mobility Coverall was built for comfort. The 6 oz. fabric with CAT1 protection feels light and smooth. This premium coverall features a patent pending sleeve pleat giving the arms full range of motion. The mobility design gives plenty of room for movement. Special design features in the lower torso give the wearer room to squat. The full design comes together to help you move, bend and work in comfort.





G SERIES® WOMEN'S MIDWEIGHT MOBILITY COVERALL

The iQ Series® Women's Midweight Mobility Coverall was built for comfort. The 6 oz. fabric with CAT1 protection feels light and smooth. This premium coverall features a patent pending sleeve pleat giving the arms full range of motion. The mobility design gives plenty of room for movement. Special design features in the lower torso give the wearer room to squat. The full design comes together to help you move, bend and work in comfort.





iQ SERIES® ENDURANCE COLLECTION.

FR WORKWEAR WON'T PASS MUSTER IF IT DOESN'T LAST. THE IQ SERIES' ENDURANCE COLLECTION IS A LINE OF DURABLE FR WITHOUT THE TRADEOFFS AND COMPROMISES TRADITIONALLY ASSOCIATED WITH DURABILITY. IQ'S REVOLUTIONARY DUAL ELEMENTAL PROTECTION PENETRATES FR CHEMISTRY DEEP INTO THE FIBER OF THE FABRIC WITHOUT ADDING WEIGHT, WHILE THE ADDITION OF POLYESTER IMPROVES STRENGTH AND OVERALL DURABILITY, SO YOU CAN BE CONFIDENT YOUR FR PROTECTION WILL LAST EVERY BIT AS LONG AS YOU DO.



SEE THE SCIENCE: BULWARK.COM/iQSERIES



IQ SERIES MEN'S ENDURANCE UNIFORM SHIRT

Presenting the button down that keeps you looking buttoned up – the Bulwark® iQ Series® Endurance uniform shirt. Its banded, button down collar and overall styling lend a clean, modern, professional look. Its reinforced left chest napoleon pocket, front shoulder gas monitor pocket and patch chest pocket with integrated pencil stall keep convenient storage within easy reach. And speaking of reach, its full underarm gussets add range to yours. So you can go all out, while staying tucked in.





IQ SERIES MEN'S ENDURANCE ENHANCED VISIBILITY WORK SHIRT

Enhanced visibility meets enhanced versatility with this popular Bulwark® iQ Series® work shirt. Full underarm gussets give you a greater range of reach while remaining tucked. Plus, a gas monitor pocket at the front shoulders, reinforced front pockets and a patch chest pocket with an integrated pencil stall give you convenient, safe storage options in every direction. Triple-needle seams add that extra degree of durability that ensure every Bulwark® iQ Series® Endurance offering lives up to its name.





IQ SERIES MEN'S ENDURANCE HI-VISIBILITY WORK SHIRT

The most brilliant ANSI 107 work shirt available today. It's lightweight, it's breathable, yet it's strong enough to stand up to extreme wear. Full underarm gussets give you a greater range of reach while remaining tucked. Plus, a gas monitor pocket at the front shoulders, reinforced front pockets and a patch chest pocket with an integrated pencil stall give you convenient, safe storage options in every direction. Triple-needle seams add that extra degree of durability that ensure every Bulwark® iQ Series® Endurance offering lives up to its name.



iQ SERIES

WOMEN'S ENDURANCE WORK SHIRT

An FR shirt with a feminine look and feel?
You better believe it. The Bulwark® Endurance
Work Shirt is made for a woman's body, with
princess seams at the front for a more feminine
fit. But you'll still get all the protection of
Bulwark FR gear and the comfort of our iQ Series®,
made exclusively with Westex G2® fabrics by Milliken®.
Full underarm gussets allow you to move freely,
while pockets give you easy access to storage.
And because it's part of the iQ Series Endurance
line, this shirt can take as many washes as you
can give it without losing its FR protection.



IQ SERIES® WOMEN'S ENDURANCE WORK SHIRT

QS41 - Women's (Reg) XS-3XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2™ fabrics by Milliken®. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm² **Colors:** Grey (GY), Khaki (KH), Navy (NV)



iQ SERIES

MEN'S ENDURANCE WORK SHIRT



IQ SERIES® MEN'S ENDURANCE WORK SHIRT

QS40 - Men's (Reg) S-6XL. (Long) M-6XL. NFPA® 2112 Compliant

Fabric: Exclusively with Westex G2[™] fabrics by Milliken*. Flame-resistant, 6.9 oz. (235 g/m²) Ripstop Twill, 65% Cotton / 35% Polyester

Protection: Arc Rating ATPV 9.0 calories/cm²

Colors: Grey (GY), Khaki (KH), Light Blue (LB), Navy (NV), Royal Blue (RB)

FIT CHARTS ON PAGES 30, 31

	Acres 1	
GY Grev	KH Khaki	LB Light Blue
NV Navy	RB Royal Blue	

All product on spread | Imported of Fabric Made in U.S.A.





IQ SERIES® MEN'S & WOMEN'S ENDURANCE WORK PANTS

Built to work. Built to last. Bigger belt loops, triple-needle felled outseams and seat seam keep your act together for all day comfort and performance, without the fatigue or the fraying. Plus, reinforced pocket bags double down on durability. And looking for greater function, without the malfunction? This work pant features an ultra-convenient concealed button, pocket-in-pocket, and utility loop that serves you well while you do the work. Last but not least, this pant features a crotch gusset for greater freedom of movement.





IQ SERIES® MEN'S ENDURANCEPREMIUM COVERALL WITH REFLECTIVE TRIM





io series Men's ENDURANCE PREMIUM COVERALL

The iQ Series® Endurance Premium Coverall doesn't just perform on the job, it continues to perform wear after wear, no matter how many times you wash it. This premium coverall features a two-way concealed Nomex® taped brass breakaway front zipper and concealed snap at neck for complete FR protection. Eleven total pockets, including a napoleon chest pocket and a right front bag pocket with cell phone interior pocket, allow for maximum storage and convenience throughout the day. Side vent openings, elastic back waist, and a deep-pleated back yoke all come together to help you move, bend and work better.



WOMEN'S FIT CHARTS

LFC-02 — WOMEN'S MEASUREMENTS | QP11, QP15, QP17, QS23, QS25, QS33, QS41, QS51, QS53, QT15, QT31

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Size	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32
Bust	32-33	33-34	34-35	35-36	36-37	37-38	38-391/2	391/2-41	41-421/2	421/2-441/2	441/2-461/2	461/2-481/2	481/2-501/2	501/2-521/2	521/2-541/2	541/2-561/2	561/2-581/2
Waist	25-26	26-27	27-28	28-29	29-30	30-31	31-321/2	32½-34	34-351/2	351/2-371/2	371/2-391/2	391/2-411/2	411/2-431/2	431/2-451/2	451/2-471/2	471/2-491/2	491/2-511/2
Hip	341/2-351/2	351/2-361/2	361/2-371/2	371/2-381/2	381/2-391/2	391/2-401/2	401/2-42	42-43½	431/2-45	45-47	47-49	49-51	51-53	53-55	55-57	57-59	59-61

HEIGHT Petite: 4'11" - 5'3" Regular: 5'3½" - 5'7" Tall: 5'7½" - 5'11"

LFC-05 — WOMEN'S MEASUREMENTS | QC21, QC23

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Size	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32
Bust	303/4-32	321/4-331/2	33¾-35	351/4-361/2	363/4-38	381/4-391/2	393/4-41	411/4-421/2	423/4-44	441/4-451/2	453/4-47	471/4-481/2	483/4-50	501/4-511/2	51¾-53	531/4-541/2	54¾-56
Нір	313/4-33	331/4-341/2	34³/₄-36	361/4-371/2	37³/₄-39	391/4-401/2	403/4-42	421/4-431/2	433/4-45	451/4-461/2	463/4-48	481/4-491/2	493/4-51	511/4-521/2	523/4-54	541/4-551/2	55³/₄-57

HEIGHT Petite: 4'11" - 5'3" Regular: 5'3½" - 5'7" Tall: 5'7½" - 5'11"

LFC-38 — WOMEN'S MEASUREMENTS | QS23, QS25, QS51, QS53

Alpha Size	XXS	Х	(S	:	S	М		L			XL	22	XL	3>	(L	47	KL	5X	(L	67	KL
Numeric Size	0	2	4	6	8	10	12	14	16	18	20	22	24	26	28	30	32	34	36	38	40
Bust	32-33	33-34	34-35	35-36	36-37	37-38	38-39 1/2	39 1/2-41	41-43	43-45	45-47	47-49	49-51	51-53	53-55	55-57	57-59	59-61	61-63	63-65	65-67
Waist Max.	25-26	26-27	31	32	33	34	35 1/2	37 1/2	39 ³ / ₄	42	44 1/4	46 ³ / ₄	49 1/4	51 1/4	541/4	56 ³ / ₄	59 1/4	61 ³ / ₄	64 1/4	66³/ ₄	69 1/4
Hip	34 1/2 -35 1/2	35 1/2 - 36 1/2	36 1/2 - 37 1/2	37 1/2 -38 1/2	38 1/2 - 39 1/2	39 1/2 -40 1/2	40 1/2 - 42	42-44	44-46	46-48	48-50 1/4	50 1/4-52 1/2	52 1/4-54 3/4	54 3/4-57	57-59 1/4	59 1/4-61 1/2	61 1/2-63 3/4	63 3/4-66	66-68 1/4	68 1/4-70 1/2	70 1/2-72 3/4

Petite: 4' 11" - 5' 3" Regular: 5' 3 1/2" - 5' 7" Tall: 5' 7 1/2" - 5' 11"

PANT SIZE CHART D | QP15, QP17

	4	6	8	10	12	14	16	18	20	22	24	
34 UNF				<u> </u>	_		A		A		A	

ICON LEGEND



CATEGORY 1 PROTECTION



CATEGORY 2 PROTECTION



NFPA® 2112 COMPLIANT



INDUSTRIAL LAUNDER - HEAVY SOIL



INDUSTRIAL LAUNDER -LIGHT SOIL



HOME WASH

For more detailed information regarding these icons, see the 2020 Bulwark® Flame-Resistant Apparel Catalog.

NOTE:

Stock sizes may vary by color/item. Sizes are based on actual body measurements in inches. Styles and sizes are subject to change or withdraw without notice.

MEN'S FIT CHARTS

MFC-03 — MEN'S MEASUREMENTS | QT10, QT12, QT20, QT30, QT32, QT34, QT40

Size	S	М	L	XL	XXL	3XL	4XL	5XL
Chest	35-38	38-41	41-45	45-491/2	491/2-54	54-58½	58½-63	63-671/2

MFC-14 — MEN'S MEASUREMENTS | QC12, QC20, QC22, QC24

Alpha Size	Х	S	9	5	ı	М	L		Х	L	XX	L	3X	IL.	4)	KL	5)	(L
Numeric Size	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64
Chest Size	281/2-30	301/2-32	321/2-34	34½-36	361/2-38	381/2-40	401/2-42	421/2-44	441/2-46	461/2-48	481/2-50	50½-52	52½-54	54½-56	56½-58	58½-60	601/2-62	621/2-64
Waist Max.	301/2	321/2	341/2	36½	381/2	401/2	421/2	441/2	461/2	481/2	50½	521/2	541/2	56½	58½	601/2	621/2	641/2

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"

MFC-77 — MEN'S MEASUREMENTS | QS22, QS24, QS26, QS32, QS40, QS42, QS50, QS52

Size		S	М	L	XL	2XL	3XL	4XL	5XL	6XL
Neck		147/8-153/4	157/8-163/4	167/8-173/4	177/8-183/4	187/8-193/4	197/8-203/4	207/8-213/4	217/8-223/4	227/8-233/4
Chest		341/2-38	381/2-42	421/2-46	461/2-50	50½-54	54½-58	581/2-62	621/2-66	661/2-70
Waist M	lax.	351/2	40	441/2	49	53	57	61	65	69
a	RG	341/4	343/4	351/4	353/4	361/4	361/4	361/4	361/4	361/4
leev	LN 361/4 361/4 363/4 363/4 363/4 363/4 363/4 363/4				363/4	363/4				
LN 36¼ 36¼ 36¾ 36¾ 36¾ 36¾ 36¾ 36¾ 36¾ 36¾ 36¾ 36¾				373/4	373/4					
	RG				Regi	ular Back Le	ngth			
ıgth	LN				Regular E	Back Length	plus 1 ¾"			
3ack Length	XLN				Regular	Back Length	n plus 4"			
SS Regular Back Length										
	SSL				Regular	Back Length	n plus 4"			
100 Feb.			No. of the last of	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	100	- No. 13.53			The state of the state of	1000

MFC-81 — MEN'S MEASUREMENTS | QC10

Alpha Size	Х	S	9		1	1	l		Х	L	X	(L	3)	(L	4)	(L	5)	(L	6)	(L	7X	(L
Numeric Size	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68	70	72
Chest	281/2-30	301/2-32	321/2-34	341/2-36	361/2-38	381/2-40	401/2-42	421/2-44	441/2-46	461/2-48	481/2-50	501/2-52	521/2-54	541/2-56	561/2-58	581/2-60	601/2-62	621/2-64	641/2-66	661/2-68	681/2-70	701/2-72
Waist Max	301/2	321/2	341/2	361/2	381/2	401/2	421/2	441/2	46 ¹ / ₂	481/2	50 ¹ / ₂	521/2	541/2	561/2	581/2	60½	621/2	641/2	661/2	681/2	70½	721/2

Short: 5'3" - 5'7" Regular: 5'7" - 5'11" Long: 5'11" - 6'3" XLong: 6'3" - 6'5"

PANT SIZE CHART K (SPECIFY WAIST & INSEAM) | QP10, QP14, QP16

WAIST	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54	56
37 UNF			A												A				



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